

# Standex® VOC Compliance Chart

Jefferson County, Kentucky - Group 2 Vehicles (see note in footer)

Regulation 7.79 - Standards of Performance for Commercial Motor Vehicle and Mobile Equipment Refinishing Operations



Description	Article #	Compliant Rules				Applied VOC lbs/gal	Remarks
<b>Surface Preparation VOC Limit = 1.7 lbs/gal (204 g/L)</b>							
Standoflex® Low VOC Plastic Cleaner	16010	Jefferson County, Kentucky				0.2	
Standohyd® Cleaner	16176					1.5	
Standohyd® VOC Cleaner 25	16178					0.2	
Description	Article #	Mix Ratio	Hardener	Thinner/ Additive	Addtl Product	Max Applied VOC (LE) lbs/gal	Remarks
<b>Pretreatment VOC Limit = 6.5 lbs/gal (780 g/L)</b>							
Standex® Etching Adhesion Primer	16167	1:1	16168	N/A	N/A	6.5	
Standex® 1K Primer	16134	+50%	N/A	2K Thinners	N/A	6.5	
Standex® 1K Primer (Aerosol)	16141/16228	Ready to Use	N/A	N/A	N/A	N/A	
Standex® 1K Primer Red-Brown (Aerosol)	14696	Ready to Use	N/A	N/A	N/A	N/A	
Axalta® Pretreatment Wipes	PS4000™	Ready to Use	N/A	N/A	N/A	6.5	
<b>Primers/Primer Surfacers VOC Limit = 2.8 lbs/gal (340 g/L)</b>							
Standex® 2.1 Filler	11999	4:1+20-30%	2.1 Hardeners	2.1 Thinners	N/A	2.8	
Standex® 2.1 Filler w/2K Plasticiser	11999	2:1+30%	2.1 Hardeners	2.1 Thinners	+30% 15260	2.8	15260 must be added before hardener.
Standex® PF Filler	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	N/A	2.8	
Standex® PF Filler w/2K Plasticiser	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	+15% 15260	2.8	15260 must be added before hardener.
Standex® 1K Waterborne Primer Surfacer	16231	1+5-15%	N/A	80188	N/A	2.8	
<b>Primer-Sealers VOC Limit = 3.5 lbs/gal (420 g/L)</b>							
Standex® 2.1 Filler	11999	2:1+10-20%	2.1 Hardeners	2.1 Thinners	+30% 16171	3.5	
Standex® 2.1 Filler w/2K Plasticiser	11999	2:1+10%	2.1 Hardeners	2.1 Thinners	+15% 15260 +30% 16171	3.5	15260 must be added before hardener.
Standex® PF Sealer	16222/16223	4:1+30%	PF Hardeners	16224, 16225	N/A	3.5	
Standex® PF Sealer w/2K Plasticiser	16222/16223	4:1+30%	PF Hardeners	16224, 16225	+15% 15260	3.5	15260 must be added before hardener.
Standex® 2K EP Primer (Aerosol)	16181	Ready to Use	N/A	N/A	N/A	N/A	
<b>Multi-Stage Topcoat VOC Limit = 3.5 lbs/gal (420 g/L) - Applied as a system with specified clearcoats for compliance</b>							
<b>Basecoats: Must be used with specific clearcoats for compliance</b>							
Standoblu® Basecoat	See Price List	10-30%	N/A	19301, 19302, 19303	N/A	3.5	
Standoblu® Basecoat	See Price List	0-10% +10-30%	17400	19301, 19302, 19303	N/A	3.5	
Standohyd® Basecoat	See Price List	+10-20%	N/A	80184, 80188	N/A	3.5	
Standohyd® Basecoat	See Price List	+5% + 10-20%	16197	80184, 80188	N/A	3.5	
Standohyd® Basecoat	See Price List	+ 5-10%	N/A	16191	N/A	3.5	
<b>Clearcoats: Must be used as a system with basecoats at/under 3.5 lbs/gal (420 g/L) for compliance.</b>							
Standocryl® 2K Clear 15-60 PLUS	16198	2:1+0-5%	2K Hardeners	2K Thinners, 16169	N/A	3.5	Compliant only if used in a 2-stage coating system with Standox Basecoat.
Standocryl® 2K Clear 15-60 PLUS	16198	2:1+0-5%	2K Hardeners	2K Thinners, 16169	+15-30% 15260	3.5	Compliant only if used in a 2-stage coating system with Standox Basecoat. 15260 must be added before hardener.
Standocryl® 2K HS Clear	14580	2:1+0-5%	2K Hardeners	2K Thinners, 16169	N/A	3.5	
Standocryl® 2K HS Clear w/2K Plasticiser	14580	2:1+0-5%	2K Hardeners	2K Thinners, 16169	+15-30% 15260	3.5	15260 must be added before hardener.
Standocryl® 2K Premium Clear	16252	2:1+0-5%	2K Hardeners	2K Thinners	N/A	3.5	Compliant only if used in a 2-stage coating system with Standox Basecoat.
Standocryl® 2K Premium Clear	16252	2:1+0-10%	2K Hardeners	2K Thinners, 16169	N/A	3.5	Compliant only if used in a 2-stage coating system with Standox Basecoat.
Standocryl® 2K Premium Clear w/2K Plasticiser	16252	2:1+0-5%	2K Hardeners	2K Thinners	+15-30% 15260	3.5	15260 must be added before hardener.
Standocryl® VOC Platinum Clear	16161	3:1	16162	N/A	N/A	3.5	
Standocryl® VOC Platinum Clear ASAP	16161	2:1	16162	N/A	+10% 15260	3.5	15260 must be added before hardener.

# Standex® VOC Compliance Chart

Jefferson County, Kentucky - Group 2 Vehicles (see note in footer)

Regulation 7.79 - Standards of Performance for Commercial Motor Vehicle and Mobile Equipment Refinishing Operations



Description	Article #	Mix Ratio	Hardener	Thinner/ Additive	Addtl Product	Max Applied VOC (LE) lbs/gal	Remarks
<b>Specialty Coatings VOC Limit = 7.0 lbs/gal (840 g/L) - Shall not exceed 10% of all coatings applied on a weekly basis.</b>							
<b>Adhesion Promoters</b>							
Standohyd® Color Blend	80045	1:1 w/Standohyd® Basecoat (RTS)				7.0	
Standohyd® Color Blend	80045	Ready to Use	N/A	N/A	N/A	7.0	
Standohyd® Special Effect Color Blend	60213	+50%	N/A	60191	N/A	7.0	
Standohyd® Special Effect Color Blend	60213	Ready to Use	N/A	N/A	N/A	7.0	
Standoblue® Color Blend	19310/19311	+5-10%	N/A	19301, 19302, 19303	+5% 18316	7.0	
Standoblue® Color Blend	19310/19311	+0-5%	N/A	18316	N/A	7.0	
Standex® 2K Nonstop Primer Filler	15331/16153/16154	3:1+30%	2K Hardeners	2K Thinners	N/A	7.0	
Standex® 2K Transparent Adhesion Sealer	15048	3:1+30%	2K Hardeners	16174, 11247	N/A	7.0	
<b>Elastomeric Coatings</b>							
Standoflex® Plastic Primer Silver	12065	Ready to Use	N/A	N/A	N/A	7.0	
Standoflex® Plastic Primer Silver (Aerosol)	14408	Ready to Use	N/A	N/A	N/A	N/A	
Standoflex® 1K Plastic Adhesion Primer	16202/16227	Ready to Use	N/A	N/A	N/A	7.0	
Standoflex® 2K Plastic Primer Surfacer	11816/16192	1:1	11824	N/A	N/A	7.0	
Standocryl® 2K Plastic Clear Satin Gloss	12227	3:1+0-10%	2K Hardeners	2K Thinners	N/A	7.0	
Standex® 2K Special Matte	16205	4:1+10%	16162	16206	N/A	7.0	75:25, 70:30, or 80:20 with Standocryl® 2K HS Clear (14580)
Standocryl® 2K Rallye Matte Black	10887	3:1+0-10%	2K Hardeners	2K Thinners	N/A	7.0	
Standocryl® 2K Matte Clear 007 (alone or per TDS)	16163	3:1+0-25%	2K Hardeners	2K Thinners	N/A	7.0	
<b>Fish Eye Eliminator</b>							
Standex® Silistop	11107	+2% w/Ready to Spray Product				7.0	
<b>Uniform Finish Coatings</b>							
Standex® Basecoat Colorless	16150	Ready to Use	N/A	or +10% MSB Thinners	N/A	7.0	
Standex® Basecoat Colorless	16150	1:2 w/Standex® Basecoat (RTS)				7.0	
Standex® Basecoat Colorless	16150	15%	2.1 or 2K Hardeners	N/A	N/A	7.0	
Standex® 2K Smart Blend Plus	16174	4:1 w/2K Clear (RTS)				7.0	
Standohyd® Special Effect Color Blend	60213	Ready to Use	N/A	N/A	N/A	7.0	
Standohyd® Special Effect Color Blend	60213	+50%	N/A	60191	N/A	7.0	
Standohyd® Color Blend	80045	Ready to Use	N/A	N/A	N/A	7.0	
Standohyd® Color Blend	80045	1:1 w/Standohyd® Basecoat (RTS)				7.0	
Standoblue® Color Blend	19310/19311	+5-10%	N/A	19301, 19302, 19303	+5% 18316	7.0	
Standoblue® Color Blend	19310/19311	+0-5%	N/A	18316	N/A	7.0	
Standex® 2K Fade-Out Thinners 11031	11247	3:1 w/RTS 2K Clear				7.0	
<b>Other Products</b>							
Standohyd® Sanding Paste	14670	see TDS	N/A	N/A	N/A		
Standex® 1K Bodyfine	16159	Ready to Use	N/A	N/A	N/A		
Standex® PE Spray Filler	16177/16229	+5%	14564	+10% 11719	N/A		

Group 2 Vehicles: Buses and mobile equipment.

Copyright © 2018 Axalta Coating Systems. Standox® and all products designated with TM or ® are trademarks or registered trademarks of Axalta Coating Systems for its brands of refinishing systems. All rights reserved.