

Standex® VOC Compliance Chart

District of Columbia - Effective 05/09/2016

Motor Vehicle and Mobile Equipment Non-Assembly Line Coating Operations - Title 20, Chapter 7 - Section 718



| Description | Article # | Compliant Rules | | | | Applied VOC g/L | Remarks |
|--|----------------|----------------------|---------------------|---------------------|--------------------------|--------------------------|--|
| Surface Preparation VOC Limit = 0.2 lbs/gal (25 g/L) | | | | | | | |
| Standoflex® Low VOC Plastic Cleaner | 16010 | | | | | 21 | |
| Standohyd® VOC Cleaner 25 | 16178 | | | | | 25 | |
| Aerosol Cleaners VOC Limit = EXEMPT | | | | | | | |
| Standohyd® Cleaner (Aerosol) | 16166 | | | | | EXEMPT | Use of up to 160 ounces of non-refillable aerosol containers per day, per facility. |
| Standex® Silicone Cleaner (Aerosol) | 16208 | | | | | EXEMPT | |
| Surface Preparation (Other) VOC Limit = 6.5 lbs/gal (780g/L) if applied from hand-held spray containers | | | | | | | |
| Standohyd® Cleaner | 16176 | | | | | 188 | Plastic part cleaning; must use hand-held, non-aerosol spray bottles; total volume must not exceed 20 gallons per 12 month period, per facility. |
| Standex® Silicone Remover Antistatic | 16203 | | | | | 773 | |
| Description | Article # | Mix Ratio | Hardener | Thinner/Additive | Addtl Product | Max Applied VOC (LE) g/L | Remarks |
| Pretreatment VOC Limit = 5.5 lbs/gal (660 g/L) | | | | | | | |
| Standex® 1K Primer Red-Brown (Aerosol) | 14696 | Ready to Use | N/A | N/A | N/A | EXEMPT | |
| Standex® Low VOC Etch Primer | 16189 | 2:1 | 16190 | N/A | N/A | 660 | |
| Standex® 1K Primer (Aerosol) | 16141/16228 | Ready to Use | N/A | N/A | N/A | EXEMPT | |
| Axalta® Pretreatment Wipes | PS4000™ | Ready to Use | N/A | N/A | N/A | 660 | |
| Primer VOC Limit = 2.1 lbs/gal (250 g/L) | | | | | | | |
| Standex® 2.1 Filler | 11999 | 4:1+20-30% | 2.1 Hardeners | 2.1 Thinners | N/A | 250 | |
| Standex® 2.1 Filler w/2K Plasticiser | 11999 | 2:1+30% | 2.1 Hardeners | 2.1 Thinners | +30% 15260 | 250 | 15260 must be added before hardener. |
| Standex® PF Filler | 16220/16221 | 5:1+10-20% | PF Hardeners | 16215, 16224, 16225 | N/A | 250 | |
| Standex® PF Filler w/2K Plasticiser | 16220/16221 | 5:1+10-20% | PF Hardeners | 16215, 16224, 16225 | +15% 15260 | 250 | 15260 must be added before hardener. |
| Standex® 1K Waterborne Primer Surfacer | 16231 | 1 +5-15% | N/A | 80188 | N/A | 250 | |
| Primer-Sealer VOC Limit = 2.1 lbs/gal (250 g/L) | | | | | | | |
| Standex® 2.1 Filler | 11999 | 2:1+10-20% | 2.1 Hardeners | 2.1 Thinners | +30% 16171 | 250 | |
| Standex® 2.1 Filler w/2K Plasticiser | 11999 | 2:1+10% | 2.1 Hardeners | 2.1 Thinners | +15% 15260 +30% 16171 | 250 | 15260 must be added before hardener. |
| Standex® PF Sealer | 16222/16223 | 4:1+30% | PF Hardeners | 16224, 16225 | N/A | 250 | |
| Standex® PF Sealer w/2K Plasticiser | 16222/16223 | 4:1+30% | PF Hardeners | 16224, 16225 | +15% 15260 | 250 | 15260 must be added before hardener. |
| Standex® 2K EP Primer (Aerosol) | 16181 | Aerosol | N/A | N/A | N/A | EXEMPT | |
| Color Coating VOC Limit = 3.5 lbs/gal (420 g/L) | | | | | | | |
| Standoblue® Basecoat | See Price List | 10-30% | N/A | 19301, 19302, 19303 | N/A | 420 | |
| Standoblue® Basecoat | See Price List | +0-10% +10-30% | 17400 | 19301, 19302, 19303 | N/A | 420 | |
| Standohyd® Basecoat | See Price List | +10-20% | N/A | 80184, 80188 | N/A | 420 | |
| Standohyd® Basecoat | See Price List | +5% + 10-20% | 16197 | 80184, 80188 | N/A | 420 | |
| Standohyd® Basecoat | See Price List | + 5-10% | N/A | 16191 | N/A | 420 | |
| Clear Coating VOC Limit = 2.1 lbs/gal (250 g/L) | | | | | | | |
| Standocryl® 2.1 Clear | 10020 | 2:1+5-10% | 2.1 Hardeners | 2.1 Thinners | N/A | 250 | |
| Standocryl® 2.1 Clear w/2K Plasticiser | 10020 | 2:1+5-10% | 2.1 Hardeners | 2.1 Thinners | +15-30% 15260 | 250 | 15260 must be added before hardener. |
| Standocryl® 2.1 HS Clear | 16156 | 2:1+5-10% | 2.1 Hardeners | 2.1 Thinners | N/A | 250 | |
| Standocryl® 2.1 HS Clear w/2K Plasticiser | 16156 | 2:1+5-10% | 2.1 Hardeners | 2.1 Thinners | +15-30% 15260 | 250 | 15260 must be added before hardener. |
| Standocryl® 2.1 HS Clear w/SR Additive | 16156 | 1.5:1+5% | 2.1 Hardeners | 2.1 Thinners | +5% 16207 | 250 | |
| Standocryl® Clear PFC 20 | 16211/ 16217 | 2:1+15% | PF Hardeners | 16215 | N/A | 250 | |
| Standocryl® Clear PFC 20 w/2K Plasticiser | 16211/ 16217 | 2:1+15% | PF Hardeners | 16215 | +10-15% 15260 | 250 | 15260 must be added before hardener. |
| Standocryl® Clear PFC 30 | 16216 | 2:1+5% | PF Hardeners | 16215 | N/A | 250 | |
| Standocryl® Clear PFC 30 w/2K Plasticiser | 16216 | 2:1+10% | PF Hardeners | 16215 | +10-15% 15260 | 250 | 15260 must be added before hardener. |
| Standocryl® Clear PFC Air Dry | 16218 | 4:1 +20% | PF Hardeners | 16215 | N/A | 250 | |
| Standocryl® Clear PFC Air Dry w/2K Plasticiser | 16218 | 4:1 +20% | PF Hardeners | 16215 | +10% 15260 | 250 | 15260 must be added before hardener. |
| Standex® 2K Matting Agent Mix 608 w/10020 or 16156 Flat Finish | 16199 | 4:1 w/10020 or 16156 | 2:1 w/2.1 Hardeners | +5-10% 2.1 Thinners | N/A | 250 | |
| Standex® 2K Matting Agent Mix 608 w/10020 or 16156 Satin Finish | 16199 | 3:1 w/10020 or 16156 | 2:1 w/2.1 Hardeners | +5-10% 2.1 Thinners | N/A | 250 | |
| Standex® 2K Matting Agent Mix 608 w/16216 Satin Finish | 16199 | 5:1 w/16216 | 2:1 w/ 16214 | +20% PF Thinner | N/A | 250 | |
| Standex® 2K Matting Agent Mix 608 w/16216 Flat Finish | 16199 | 6:1 w/16216 | 2:1 w/ 16214 | +20% PF Thinner | N/A | 250 | |

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| Uniform Finish Coating VOC Limit = Not regulated if used for spot repair | | | | | | | |
|--|-------------|---|--------------|---------------------|------------|--------|------------------|
| Standex® 2k Smart Blend Plus | 16174 | 4:1 w/2K Clear (RTS) | | | | n/a | Spot repair only |
| Standex® 2k Smart Blend Plus w/2.1 Clear (10020) | 16174 | See TDS 1206 for compliant mixing recommendations | | | | n/a | Spot repair only |
| Standex® 2k Smart Blend Plus w/2.1 HS Clear (16156) | 16174 | See TDS 1206 for compliant mixing recommendations | | | | n/a | Spot repair only |
| Standex® 2k Smart Blend Plus w/PFC 20 (16211) | 16174 | See TDS 1206 for compliant mixing recommendations | | | | n/a | Spot repair only |
| Standex® 2k Smart Blend Plus w/PFC 30 (16216) | 16174 | See TDS 1206 for compliant mixing recommendations | | | | n/a | Spot repair only |
| Standohyd® Color Blend | 80045 | Ready to Use | N/A | N/A | N/A | n/a | Spot repair only |
| Standohyd® Color Blend | 80045 | 1:1 w/Standohyd® Basecoat (RTS) | | | | n/a | Spot repair only |
| Standohyd® Special Effect Color Blend | 60213 | Ready to Use | N/A | N/A | N/A | n/a | Spot repair only |
| Standohyd® Special Effect Color Blend | 60213 | +50% | N/A | 60191 | N/A | n/a | Spot repair only |
| Standoblue® Color Blend | 19310/19311 | +5-10% | N/A | 19301, 19302, 19303 | +5% 18316 | n/a | Spot repair only |
| Standoblue® Color Blend | 19310/19311 | +0-5% | N/A | 18316 | N/A | n/a | Spot repair only |
| Standoblue® Basecoat | 19310 | 4:1+20-30% | 19310 | 19301, 19302, 19303 | N/A | n/a | Spot repair only |
| Standoblue® Basecoat | 19310 | 4:1+20-30% | 19310 | 19301, 19302, 19304 | N/A | n/a | Spot repair only |
| Standoblue® Basecoat | 19310 | 1:1+10% | 19310 | Mix 199 | N/A | n/a | Spot repair only |
| Adhesion Promoter VOC Limit = 4.5 lbs/gal (540 g/L) | | | | | | | |
| Standoflex® 1K Plastic Adhesion Primer | 16202/16227 | Ready to Use | N/A | N/A | N/A | 540 | |
| Standox PF Plastic Adhesion Promoter White/ Black | 16232/16233 | 4:1+15% | PF Hardeners | 16224 | +15% 16234 | 540 | |
| Standoflex® Plastic Primer Silver (Aerosol) | 14408 | Aerosol | N/A | N/A | N/A | EXEMPT | |
| Other Products | | | | | | | |
| Standohyd® Sanding Paste | 14670 | see TDS | N/A | N/A | N/A | | |

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.standexna.com.

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