

<p><b>1</b></p>		<p><b>Retrieve Color &amp; Check Booth's Climate Conditions</b>                  Follow color retrieval SOP process                  Prepare spray out panel to verify color match                  Check booth's relative humidity (RH), adjusting booth temperature, if needed</p>
<p><b>2</b></p>		<p><b>Repair &amp; Inspect Imperfections</b>                  Blow off the repair area; ensure repair meets quality standards                  Clean with Axalta Silicone Remover                  Repaired area should be finished in P320 or finer and be free of pinholes                  Feather edge should be finished with P320 or finer                  Sand beyond the repair with gray scuff pad and P600 DA</p>
<p><b>3</b></p>		<p><b>Clean</b>                  Final clean with Axalta Silicone Remover 210 or 220 Low VOC</p>
<p><b>4</b></p>		<p><b>Apply Adhesion Promoter</b>                  Apply adhesion promoter to areas of raw plastic                  Apply a tack coat followed by a light closed coat of Axalta Plastic Polyolefin Adhesion Promoter 310A, 300 or 305 to achieve .15 mils.                  Do not spray to hiding                  Allow 15 minutes flash per TDS</p>
<p><b>5</b></p>		<p><b>Apply Filler</b>                  Apply 1 light coat of Plasticised Standox® 2K Filler using outside-in technique; Allow to flash                  Apply 2-3 additional coats with proper flash time</p>
<p><b>6</b></p>		<p><b>Prepare Filler</b>                  Apply guide coat                  Block sand filler areas with P320 until guide coat has been removed</p> <ul style="list-style-type: none"> <li>• Re-guide coat</li> <li>• Hand sand edges and hard-to-reach areas with P600</li> <li>• Final sand the repair area with P600 and prepare blend areas with gray scuff pad, followed by P1000 DA</li> </ul>
<p><b>7</b></p>		<p><b>Apply Color</b>                  Apply 1.5 coats of Standoblue® Basecoat per 2-Stage or 3-Stage SOP                  Allow proper flash time</p>
<p><b>8</b></p>		<p><b>Apply Clearcoat</b>                  Apply 1.5–2 Coats of Standox Clearcoat per TDS</p>