









STANDBLUE® BASECOAT

Raw Plastic Refinish Process

STANDOX

1		Retrieve Color & Check Booth's Climate Conditions Follow color retrieval SOP process Prepare spray out panel to verify color match Check booth's relative humidity (RH), adjusting booth temperature, if needed
2		Clean Scrub part with gray scuff pad, Axalta Plastic Cleaning Paste 265™ and clean water Make sure the cleaning paste does not dry on the surface
3		Rinse Rinse thoroughly
4		Clean Reclean surface 1-2 more times. Scrub part with gray scuff pad, Axalta Plastic Cleaning Paste 265™ and clean water Rinse thoroughly, making sure the cleaning paste does not dry on the surface Clean with Axalta Silicone Remover 210 or 220 Low VOC
5		Apply Adhesion Promoter Apply 1 tack coat, followed by a light closed coat, of Axalta Plastic Polyolefin Adhesion Promoter 300 or Low VOC 305 to achieve .15 mils. Do not spray to hiding. Allow 15 minutes flash per TDS
6		Apply Sealer Apply 1-1.5 coats of Standox® 2K Sealer Allow proper flash times per TDS
7		Apply Color Apply 1.5 coats of Standoblue® Basecoat per 2-stage or 3-stage application SOP process Allow proper flash time
8		Apply Clearcoat Apply 1.5-2 Coats of Standox Clearcoat per TDS

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