STANDOBLUE® BASECOATPrimed Plastic Refinish Process



1



Retrieve Color & Check Booth's Climate Conditions

Follow color retrieval SOP process
Prepare spray out panel to verify color match
Check booth's relative humidity (RH), adjusting booth temperature, if needed

2



Check for Reversibility of Primer

Perform a solvent test to check if primer is reversible:

- If reversible, strip and treat as raw plastic
- If not reversible, proceed to Step 3

3



Sand Part

Sand part with gray scuff pad and P600 DA

4



Clean

Final clean with Axalta Silicone Remover 210 or 220 Low VOC Inspect surface for defects

5



Apply Sealer

Apply 1-1.5 coats of Standox® 2K Sealer Allow proper flash times per TDS Apply 310A, 300 or 305 prior to sealer per TDS on any raw plastic cut-throughs

6



Apply Color

Apply 1.5 coats of Standoblue® Basecoat per 2-stage or 3-stage application SOP process

Allow proper flash time

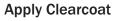
7



Dry Process

Dry with accelerated air Addition of heat may speed up the drying process Allow surface to cool

8



Apply 1.5-2 Coats of Standox Clearcoat per TDS

AN AXALTA COATING SYSTEMS BRAND