

# When you have a project that requires immediate attention

## REPLASHADE™

### Custom Color Match and Make Service

Axalta's custom color match service is designed to produce custom color matches in **10 days\***; providing the turnaround needed to get the job done in a timely manner.

Axalta's dedicated team of Color Specialists have the ability to match color needs efficiently utilizing a spectrophotometer; a color-calibrated device that repeatedly and accurately captures images of multicolor materials by measuring the amount of light (of a specified wavelength) which passes through a medium. In addition, a visual inspection based on the customer's lighting specs is performed on every color match project to provide comparable color.

#### Product Available Types:

- Polyesters
  - TGIC Polyester Standard (20+ gloss)
  - Glycouril Polyester
- Premium Weathering (70+ gloss)

#### Surface Finishes\*:

- Smooth (non-metallic)  
Smoothness rating no higher than PCI-7
- Mini-Tex
- Wrinkles (polyesters only)
- Gloss ranges are +/- 10 units

\* Special properties or non-smooth surfaces (except wrinkles and mini-tex) are not candidates.

#### Volumes:

- ReplaShade™ is produced in packaging of 55 lb increments with a minimum order of 55 lbs, and a maximum of 385 lbs. Products will ship +/- 10% of all orders.

Due to our 99% accuracy rate in color matches we will also be moving to a match and make process which allows for quicker production times.

Contact a ReplaShade™ representative for more information or product submission, 1-800-667-9610 or e-mail [replashade.powder@axaltacs.com](mailto:replashade.powder@axaltacs.com)



Custom Color  
in 10 days

\*Does not include shipping time. Buyer is responsible to seller for freight charges, taxes, (excluding income taxes) excises or other charges which the seller may be required to pay to any Government (national, State or Local) upon the sale, production or transportation of the products, services or information sold hereunder.

