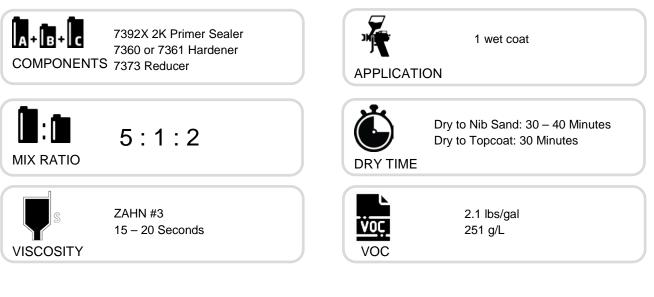


# Metacryl 7392 2K Primer Sealer





# GENERAL

### DESCRIPTION

Metacryl 7392 2K Primer Sealer applies smoothly and maintains superior color and gloss retention for high quality finishes. 7392 2K Primer Sealer will increase intercoat adhesion while providing a uniform ground coat. 7392 is available in gray, black and white to achieve multiple shades of gray.

### **COMPATIBLE SUBSTRATES**

- Metacryl 7398 Polypropylene Primer •
- Metacryl 7394 2K Etch Primer •
- Metacryl 7391 2K Primer Surfacer •
- Properly prepared steel, aluminum and galvanized steel ٠
- Thoroughly sanded OEM finishes •
- Thoroughly sanded and cured paint •
- Cured body filler .

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



### **COMPONENTS**

Mix 5 parts 7392 2K Primer Sealer to 1 part 7360 or 7361 Hardener to 2 parts 7373 Reducer.

### 

| Component                      | Volume |
|--------------------------------|--------|
| Metacryl 7392 2K Primer Sealer | 5      |
| Metacryl 7360 or 7361 Hardener | 1      |
| Metacryl 7373 Reducer          | 2      |



### PRIMER SURFACER SELECTION

- 7392A 2K Primer Sealer Gray
- 7392B 2K Primer Sealer Black
- 7392W 2K Primer Sealer White

### HARDENER SELECTION

- 7360 Fast 65 75°F/18 24°C
- 7361 Medium 75 85°F/24 29°C

### SPECIALTY COMPONENTS

• 7376 Fisheye Eliminator: Max 2%

#### **POT LIFE**

4 Hours at 77°F/24°C / 50% R.H.



# APPLICATION

### **APPLICATION EQUIPMENT**

| HVLP Gravity    | 1.3 – 1.5 mm | 6 – 10 PSI | *At the cap |
|-----------------|--------------|------------|-------------|
| High Efficiency | 1.3 – 1.5 mm | 30 PSI     | At gauge    |
| Pressure Pot    | 1.0 – 1.1 mm | 6 - 10 PSI | *At the pot |

NOTE: Refer to spray gun manufacturer for further information regarding HVLP Inlet Pressures

### **APPLICATION**

Spray 1 wet coat.

#### **CLEAN-UP**

Clean spray equipment immediately following application with a quality thinner or spray gun cleaner. Dispose of all paint and paint related materials in accordance with state and local regulations.



### **DRY TIMES**

AIR DRY

@ 75°F/23°C To Nib Sand To Topcoat Open Time

30 – 40 Minutes30 MinutesMust be recoated in 12 hours.



## PHYSICAL PROPERTIES

RTS VOC RTS Volume Solids ZAHN #3 Viscosity DFT per Coat Theoretical Coverage

ASTM B117 Salt Fog (500 Hours)

Flexibility Adhesion Product Class 2.1 lbs/gallon 36.0% 15 – 20 Seconds Approximately 0.75 mil Approx. 570 SqFt at 1 Mil DFT/mixed gallon No corrosion on scribe No blisters Pass Conical Mandrel 5B, 2mm cross hatch Undercoat



### STORAGE CONDITIONS

Store in a dry, well ventilated area. Storage temperatures should be between  $-30^{\circ}F(-34^{\circ}C)$  and  $120^{\circ}F(48^{\circ}C)$ .

### VOC REGULATED AREAS

VOC as Applied

251 grams/liter | 2.1 lbs/gallon

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

### SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

**Revised: November 2019** 



In the United States and Canada: 1.855.6.AXALTA metacryl.us