

## SAFETY DATA SHEET

### Section 1. Identification

**Product identifier** : 4401  
**Product name** : Permafleet® EP Hardener  
**Other means of identification** : 4025331241294; 4025331470991; 4025331473053

**Date of issue** : 5/26/2020  
**Version** : 1

#### Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** : Coating component for professional use.  
**Uses advised against** : For industrial use only by trained professionals. Not for sale to or use by consumers.

**Supplier's details** : Axalta Coating Systems, LLC  
Two Commerce Square,  
2001 Market Street  
Suite 3600  
Philadelphia, PA 19109  
USA

**Product information** : 855-6AXALTA

**Emergency telephone number** : (CHEMTREC) - 800-424-9300

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 3  
ACUTE TOXICITY (inhalation) - Category 4  
SKIN CORROSION - Category 1B  
SERIOUS EYE DAMAGE - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
TOXIC TO REPRODUCTION (Fertility) - Category 2  
TOXIC TO REPRODUCTION (Unborn child) - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2  
ASPIRATION HAZARD - Category 1  
Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 18%  
Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 18%  
Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 25.6%

#### GHS label elements

## Section 2. Hazards identification

### Hazard pictograms



### Signal word

: Danger

### Hazard statements

: H226 - Flammable liquid and vapor.  
 H332 - Harmful if inhaled.  
 H314 - Causes severe skin burns and eye damage.  
 H317 - May cause an allergic skin reaction.  
 H361 - Suspected of damaging fertility or the unborn child.  
 H351 - Suspected of causing cancer.  
 H304 - May be fatal if swallowed and enters airways.  
 H335 - May cause respiratory irritation.  
 H336 - May cause drowsiness or dizziness.  
 H373 - May cause damage to organs through prolonged or repeated exposure.

### Precautionary statements

#### Prevention

: P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P280 - Wear protective gloves. Wear eye or face protection. Wear protective clothing.  
 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 P241 - Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.  
 P242 - Use only non-sparking tools.  
 P243 - Take precautionary measures against static discharge.  
 P233 - Keep container tightly closed.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P260 - Do not breathe vapor.  
 P264 - Wash hands thoroughly after handling.  
 P272 (OSHA) - Contaminated work clothing must not be allowed out of the workplace.

#### Response

: P314 - Get medical attention if you feel unwell.  
 P308 + P313 - IF exposed or concerned: Get medical attention.  
 P304 + P340 + P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician.  
 P301 + P310 + P330 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting.  
 P303 + P361 + P353 + P363 + P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician.  
 P302 + P352 + P363 - IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse.  
 P333 + P313 - If skin irritation or rash occurs: Get medical attention.  
 P305 + P351 + P338 + P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

#### Storage

: P405 - Store locked up.  
 P403 - Store in a well-ventilated place.  
 P235 - Keep cool.

#### Disposal

: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

### Hazards not otherwise classified

: None known.

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
1-methoxy-2-propanol	≥25 - ≤50	107-98-2
xylene	≥10 - ≤25	1330-20-7
fatty acids, unsaturated, dimers, reaction products with polyethylenepolyamines	≥10 - ≤25	68410-23-1
benzyl alcohol	≤8.7	100-51-6
2,4,6-tris(dimethylaminomethyl)phenol	≤7.5	90-72-2
ethylbenzene	≤10	100-41-4
m-phenylenebis(methylamine)	≤3	1477-55-0
P-TERT BUTYLPHENOL	≤3	98-54-4
N,N-dimethyl-1,3-diaminopropane	≤1.6	109-55-7
3,6-diazaoctanethylenediamin	≤1.6	112-24-3
trimethylhexane-1,6-diamine	<1	25620-58-0
toluene	≤0.3	108-88-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain

## Section 4. First aid measures

an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### **Most important symptoms/effects, acute and delayed**

#### **Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

#### **Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
nausea or vomiting  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### **Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**See toxicological information (Section 11)**

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
- Storage code** : IC

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
1-methoxy-2-propanol	<p><b>ACGIH TLV (United States, 3/2018).</b>            TWA: 50 ppm 8 hours.            TWA: 184 mg/m<sup>3</sup> 8 hours.            STEL: 100 ppm 15 minutes.            STEL: 369 mg/m<sup>3</sup> 15 minutes.</p> <p><b>OSHA PEL 1989 (United States, 3/1989).</b>            TWA: 100 ppm 8 hours.            TWA: 360 mg/m<sup>3</sup> 8 hours.            STEL: 150 ppm 15 minutes.            STEL: 540 mg/m<sup>3</sup> 15 minutes.</p> <p><b>NIOSH REL (United States, 10/2016).</b>            TWA: 100 ppm 10 hours.            TWA: 360 mg/m<sup>3</sup> 10 hours.            STEL: 150 ppm 15 minutes.            STEL: 540 mg/m<sup>3</sup> 15 minutes.</p>
xylene	<p><b>ACGIH TLV (United States, 3/2018).</b></p>

## Section 8. Exposure controls/personal protection

	<p>TWA: 100 ppm 8 hours.  TWA: 434 mg/m<sup>3</sup> 8 hours.  STEL: 150 ppm 15 minutes.  STEL: 651 mg/m<sup>3</sup> 15 minutes.  <b>OSHA PEL 1989 (United States, 3/1989).</b>  TWA: 100 ppm 8 hours.  TWA: 435 mg/m<sup>3</sup> 8 hours.  STEL: 150 ppm 15 minutes.  STEL: 655 mg/m<sup>3</sup> 15 minutes.  <b>OSHA PEL (United States, 5/2018).</b>  TWA: 100 ppm 8 hours.  TWA: 435 mg/m<sup>3</sup> 8 hours.</p>
fatty acids, unsaturated, dimers, reaction products with polyethylenepolyamines	None.
benzyl alcohol	<p><b>AIHA WEEL (United States, 5/2018).</b>  TWA: 10 ppm 8 hours.</p>
2,4,6-tris(dimethylaminomethyl)phenol	None.
ethylbenzene	<p><b>ACGIH TLV (United States, 3/2018).</b>  TWA: 20 ppm 8 hours.  <b>OSHA PEL 1989 (United States, 3/1989).</b>  TWA: 100 ppm 8 hours.  TWA: 435 mg/m<sup>3</sup> 8 hours.  STEL: 125 ppm 15 minutes.  STEL: 545 mg/m<sup>3</sup> 15 minutes.  <b>NIOSH REL (United States, 10/2016).</b>  TWA: 100 ppm 10 hours.  TWA: 435 mg/m<sup>3</sup> 10 hours.  STEL: 125 ppm 15 minutes.  STEL: 545 mg/m<sup>3</sup> 15 minutes.  <b>OSHA PEL (United States, 5/2018).</b>  TWA: 100 ppm 8 hours.  TWA: 435 mg/m<sup>3</sup> 8 hours.</p>
m-phenylenebis(methylamine)	<p><b>ACGIH TLV (United States, 3/2018). Absorbed through skin.</b>  C: 0.1 mg/m<sup>3</sup>  <b>OSHA PEL 1989 (United States, 3/1989). Absorbed through skin.</b>  CEIL: 0.1 mg/m<sup>3</sup>  <b>NIOSH REL (United States, 10/2016). Absorbed through skin.</b>  CEIL: 0.1 mg/m<sup>3</sup></p>
P-TERT BUTYLPHENOL	None.
N,N-dimethyl-1,3-diaminopropane	None.
3,6-diazaoctanethylenediamin	<p><b>AIHA WEEL (United States, 5/2018). Absorbed through skin.</b>  TWA: 1 ppm 8 hours.</p>
trimethylhexane-1,6-diamine	None.

## Section 8. Exposure controls/personal protection

toluene

### OSHA PEL 1989 (United States, 3/1989).

TWA: 100 ppm 8 hours.  
 TWA: 375 mg/m<sup>3</sup> 8 hours.  
 STEL: 150 ppm 15 minutes.  
 STEL: 560 mg/m<sup>3</sup> 15 minutes.

### OSHA PEL Z2 (United States, 2/2013).

TWA: 200 ppm 8 hours.  
 CEIL: 300 ppm  
 AMP: 500 ppm 10 minutes.

### NIOSH REL (United States, 10/2016).

TWA: 100 ppm 10 hours.  
 TWA: 375 mg/m<sup>3</sup> 10 hours.  
 STEL: 150 ppm 15 minutes.  
 STEL: 560 mg/m<sup>3</sup> 15 minutes.

### ACGIH TLV (United States, 3/2018).

TWA: 20 ppm 8 hours.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.



## Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Clear.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not applicable.
- Boiling point** : Not applicable.
- Flash point** : Closed cup: 24°C (75.2°F)
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Lower: 1%  
Upper: 13.7%
- Vapor pressure** : 0.64 kPa (4.8 mm Hg) [room temperature]
- Vapor density** : Not available.
- Relative density** : 0.93 g/cm<sup>3</sup>
- Solubility** : Soluble in the following materials: cold water.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : 220°C (428°F)
- Decomposition temperature** : Not applicable.
- Viscosity** : Kinematic (40°C (104°F)): <0.205 cm<sup>2</sup>/s (<20.5 cSt)
- Flow time (ISO 2431)** : Not available.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	6600 mg/kg	-
xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat - Male	4178 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
m-phenylenebis (methylamine)	LC50 Inhalation Dusts and mists	Rat	1.34 mg/l	4 hours
	LD50 Dermal	Rabbit	2 g/kg	-
	LD50 Oral	Rat	930 mg/kg	-
N,N-dimethyl- 1,3-diaminopropane	LD50 Oral	Rat	1870 mg/kg	-
	LD50 Dermal	Rabbit	805 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Oral	Rat	2500 mg/kg	-
	LD50 Dermal	Rabbit	805 mg/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m <sup>3</sup>	4 hours
	LD50 Dermal	Rat	5001 mg/kg	-
	LD50 Oral	Rat	5001 mg/kg	-
	TDL <sub>o</sub> Dermal	Rat	26.4 mg/kg	-

#### Irritation/Corrosion

## Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
1-methoxy-2-propanol	Skin - Mild irritant	Rabbit	-	500 milligrams	-
xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
benzyl alcohol	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Skin - Mild irritant	Man	-	48 hours 16 milligrams	-
	Skin - Moderate irritant	Pig	-	100 Percent	-
2,4,6-tris (dimethylaminomethyl)phenol	Skin - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
	Skin - Mild irritant	Rat	-	0.025 Milliliters	-
	Skin - Severe irritant	Rat	-	0.25 Milliliters	-
ethylbenzene	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
m-phenylenebis (methylamine)	Skin - Severe irritant	Rabbit	-	24 hours 750 Micrograms	-
	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
P-TERT BUTYLPHENOL	Eyes - Severe irritant	Rabbit	-	10 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	4 hours 500 milligrams	-
N,N-dimethyl-1,3-diaminopropane	Skin - Mild irritant	Rabbit	-	5 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	49 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
3,6-diazaoctanethylenediamin	Skin - Severe irritant	Rabbit	-	490 milligrams	-
	Skin - Severe irritant	Rabbit	-	24 hours 250 microliters	-
	Skin - Mild irritant	Rabbit	-	435 milligrams	-
toluene	Skin - Mild irritant	Pig	-	24 hours 250 microliters	-
	Skin - Mild irritant	Rabbit	-	435 milligrams	-

### Sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

## Section 11. Toxicological information

Not available.

### Classification

Product/ingredient name	OSHA	IARC	NTP
xylene	-	3	-
ethylbenzene	-	2B	-
toluene	-	3	-

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
1-methoxy-2-propanol	Category 3	Not applicable.	Narcotic effects
xylene	Category 3	Not applicable.	Respiratory tract irritation
toluene	Category 3	Not applicable.	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	Not determined	Not determined
toluene	Category 2	Not determined	Not determined

### Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
 pain  
 watering  
 redness

## Section 11. Toxicological information

- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
nausea or vomiting  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

**General** : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : Suspected of damaging the unborn child.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : Suspected of damaging fertility.

### Numerical measures of toxicity

#### Acute toxicity estimates

## Section 11. Toxicological information

Route	ATE value
Oral	3340.06 mg/kg
Dermal	2417.35 mg/kg
Inhalation (gases)	15599.45 ppm
Inhalation (vapors)	136.4 mg/l
Inhalation (dusts and mists)	20.27 mg/l

## Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
<b>UN number</b>	UN3470	UN3470	UN3470	UN3470	UN3470
<b>UN proper shipping name</b>	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE	PAINT RELATED MATERIAL CORROSIVE, FLAMMABLE
<b>Transport hazard class(es)</b>	8 (3) 	8 (3) 	8 (3) 	8 (3) 	8 (3) 
<b>Packing group</b>	II	II	II	II	II

## Section 14. Transport information

Environmental hazards	No.	No.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

### Additional information

- TDG Classification** : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.40-2.42 (Class 8), 2.18-2.19 (Class 3).
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL and the IBC Code** : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

## Section 15. Regulatory information

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Listed

### SARA 304 RQ

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** :

- FLAMMABLE LIQUIDS - Category 3
- ACUTE TOXICITY (inhalation) - Category 4
- SKIN CORROSION - Category 1B
- SERIOUS EYE DAMAGE - Category 1
- SKIN SENSITIZATION - Category 1
- CARCINOGENICITY - Category 2
- TOXIC TO REPRODUCTION (Fertility) - Category 2
- TOXIC TO REPRODUCTION (Unborn child) - Category 2
- SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
- SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
- SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
- ASPIRATION HAZARD - Category 1

### SARA 313

## Section 15. Regulatory information

	Product name	CAS number	%
Form R - Reporting requirements	xylene	1330-20-7	≥10 - ≤25
	ethylbenzene	100-41-4	≤10
Supplier notification	xylene	1330-20-7	≥10 - ≤25
	ethylbenzene	100-41-4	≤10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### Inventory list

**Canada** : All components are listed or exempted.

**United States** : All components are listed or exempted.

## Section 16. Other information

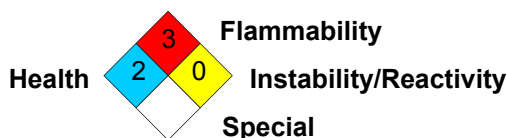
### Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		3
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



Reprinted with permission from NFPA 704-2001, Identification of the Hazards of Materials for Emergency Response Copyright ©1997, National Fire Protection Association, Quincy, MA 02269. This reprinted material is not the complete and official position of the National Fire Protection Association, on the referenced subject which is represented only by the standard in its entirety.

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### History

**Date of issue** : 5/26/2020

**Version** : 1

Product stewardship and regulatory compliance.

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

▀ Indicates information that has changed from previously issued version.



## Section 16. Other information

### Notice to reader

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

Users of Axalta products should read all relevant product information prior to use, and make their own determination as to the suitability of the products for their intended use. Except as otherwise required by applicable law, AXALTA MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The information on this SDS relates only to the specific product identified in Section 1, Identification, and does not relate to its possible use in combination with any other material or in any specific process. If this product is to be used in combination with other products, Axalta encourages you to read and understand the SDS for all products prior to use.

© 2018 Axalta Coating Systems, LLC and all affiliates. All rights reserved. Copies may be made only for those using Axalta Coating Systems products.