

CROMAX® PRO

NEW E-COAT PARTS REFINISH PROCESS



1		Retrieve Color & Check Booth's Climate Conditions <ol style="list-style-type: none">1. Follow color retrieval SOP process2. Prepare spray out panel to verify color match3. Check booth's relative humidity (RH), adjusting booth temperature, if needed
2		Clean & Inspect <ol style="list-style-type: none">1. Clean with Axalta Silicone Remover 200 or 220 and scuff pad2. Final clean with Axalta Silicone Remover 200, 210, or 220 Low VOC3. Inspect e-coat surface for dents or defects
3		Prepare Parts <ol style="list-style-type: none">1. Remove any blemishes with P600 by hand or DA2. Reclean thoroughly with silicone remover and scuff pad3. SMC, fiberglass and plastic parts require sanding prior to sealer application
4		Apply Etch Primer & Sealer <ol style="list-style-type: none">1. Sealer is required on all new parts2. Apply 1.5-2 coats of 410A 1K Primer, 420 or 425 2K Etch Primer to any bare metal areas3. Allow proper flash time per TDS4. Apply 1 coat of 444X0S or LE35X0S Sealer5. Allow proper flash times per TDS
5		"One Touch" Process for Reassembly <ol style="list-style-type: none">1. Position the parts on stands as they fit on the vehicle2. Follow 2-Stage or 3-Stage application SOP process3. Refer to TDS for application & flash time
6A		Cut-in Process (Optional) <ol style="list-style-type: none">1. Apply 1 medium coat of sealer to interior surfaces2. Allow proper flash times per TDS3. Apply color to interior according to 2-stage or 3-stage application SOP process4. See TDS for under hood options
6B		Apply Color <ol style="list-style-type: none">1. Apply and blend Cromax Pro Basecoat per 2-stage or 3-stage SOP
7		Apply Clearcoat <ol style="list-style-type: none">1. Apply 2 coats of Cromax clearcoat per TDS