

CROMAX® PRO PRIMED PLASTIC REFINISH PROCESS



1		Retrieve Color & Check Booth's Climate Conditions <ol style="list-style-type: none">1. Follow color retrieval SOP process2. Prepare spray out panel to verify color match3. Adjust booth temperature, if needed
2		Check for Reversibility of Primer <ol style="list-style-type: none">1. Perform a solvent test to check if primer is reversible<ul style="list-style-type: none">▪ If reversible, strip and treat as raw plastic▪ If not reversible, proceed to Step 3
3		Sand Part <ol style="list-style-type: none">1. Clean with Axalta Silicone Remover 210 or 220 Low VOC2. Sand part with gray scuff pad and P600 DA
4		Clean & Inspect <ol style="list-style-type: none">1. Final clean with Axalta Silicone Remover 210 or 220 Low VOC2. Inspect surface for defects
5		Apply Sealer <ol style="list-style-type: none">1. Apply 1 coat of flexed 444X0S or 35X0S Sealer2. Allow 20 minutes flash. If allowing to air dry for more than 1 hour, sanding is required <p>*Apply 1 tack coat followed by a light closed coat of 310A, 300 or 305 Polyolefin Adhesion Promoter to raw plastic cut-throughs</p>
6		Apply Color <ol style="list-style-type: none">1. Apply and blend Cromax® Pro Basecoat per 2-Stage or 3-Stage SOP
7		Apply Clearcoat <ol style="list-style-type: none">1. Apply 2 coats of Cromax clearcoat per TDS