CROMAX® PRO
3-STAGE TRANSPARENT COLOR PROCESS

1

Retrieve Color & Check Booth's Climate Conditions
1. Follow color retrieval SOP process
2. Prepare spray out panel to verify color match
3. Adjust booth temperature, if needed

2

Mix Color
1. Mix Cromax® Pro Base Coat color as per TDS
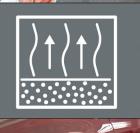
3

Mix ChromaSystem™ Midcoat Base 11000S™
- 1 part ChromaSystem™ Midcoat Base 11000S™
- 1 part ChromaSystem™ Midcoat Reducer
- ChromaSystem™ Clear Activator 1 oz. per RTS Qt (required)

*Refer to TDS for additional information

4

Clean
1. Clean with Axalta Silicone Remover 200 or 220 Low VOC
2. Final clean with Axalta Silicone Remover 210 or 220 Low VOC

5

Apply Cromax® Pro Basecoat Ground Coat Color
1. Apply per 2-stage SOP and TDS
2. Flash per TDS

6

Apply Midcoat Base 11000S™
1. Apply a tack coat over the entire repair area and allow to flash approx. 1 min.
2. Apply the 1st coat of ChromaSystem™ Midcoat with 6-8 inch gun distance
3. Extend each coat until color match, determined by let-down panel, is achieved
4. Flash 3-5 minutes between coats (no stringing)

7

Dry Process
Air dry
- Flash before clearcoat: 15-20 minutes
- Flash before tape: 20-30 minutes
- Flash before two-toning: 20-30 minutes
- Max allowable dry before clearcoat: 24 hours

Tips for Success The base color should dry to a dull finish before application of Cromax clearcoat.

8

Apply Clearcoat
1. Apply 2 coats of Cromax clearcoat per TDS