

CROMAX® EZ REPAIRED PLASTIC REFINISH PROCESS



1		Retrieve Color & Check Booth's Climate Conditions Follow color retrieval SOP process Prepare spray out panel to verify color match Adjust booth temperature, if needed
2		Repair & Inspect Imperfections Blow off the repair, inspect and clean with Axalta Silicone Remover 210 or 220 Low VOC Repaired area should be finished in P320 or finer and be free of pinholes Feather edge should be finished with P320 or finer Sand beyond the repair with gray scuff pad and P600 DA
3		Clean Final clean with Axalta Silicone Remover 210 or 220 Low VOC
4		Apply Adhesion Promoter Apply 1 tack coat followed by a light closed coat of 310A, 300 or 305 Polyolefin Adhesion Promoter to raw plastic cut-throughs Do not spray to hiding Allow 15 minutes flash prior to Primer Filler
5		Apply Surfacer Apply 1 light coat of flexed 33430S or LE350XS Primer Filler using outside-in technique and allow to flash Apply 2-3 additional coats with proper flash time
6		Prepare Surfacer Apply guide coat; Block sand surfacer areas with P320 until guide coat has been removed Re-guide coat Hand sand edges and hard-to-reach areas with P500 Final sand the repair area with P500 and prepare blend areas with gray scuff pad followed by P1000 DA Clean with Axalta Silicone Remover 210 or 220 Low VOC
7		Apply Color Apply and blend EZ Base Coat per 2-Stage or 3-Stage SOP
8		Apply Clearcoat For most repairs: • Apply 2 coats of flexed clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS