





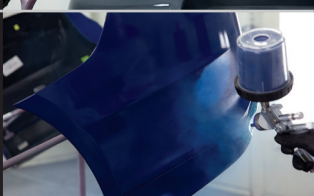



CROMAX® EZ RAW PLASTIC REFINISH PROCESS



1		Retrieve Color & Check Booth's Climate Conditions Follow color retrieval SOP process Prepare spray out panel to verify color match Adjust booth temperature, if needed
2		Clean Scrub part with gray scuff pad and Axalta Plastic Cleaning Paste 265 Make sure the cleaning paste does not dry on the surface
3		Rinse Rinse thoroughly
4		Clean Scrub again 1-2 more times with Axalta Plastic Cleaning Paste 265 Rinse thoroughly, making sure the cleaning paste does not dry on the surface Clean with Axalta Silicone Remover 210 or 220 Low VOC
5		Apply Adhesion Promoter Apply 1 tack coat followed by a light closed coat of 300 or 305 Plastic Polyolefin Adhesion Promoter to raw plastic Do not spray to hiding Allow 15 minutes flash prior to sealer
6		Apply Sealer Apply 1 coat of flexed 444X0S or 35X0S Sealer Allow 20 minutes flash. If allowing to air dry for more than 1 hour, sanding is required
7		Apply Color Apply and blend EZ Base Coat per 2-Stage or 3-Stage SOP
8		Apply Clearcoat For most repairs: <ul style="list-style-type: none">• Apply 2 coats of flexed clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS

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