

# CROMAX® EZ 3-STAGE TRANSPARENT COLOR PROCESS



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| 1 |    | <p><b>Retrieve Color &amp; Check Booth's Climate Conditions</b></p> <p>Follow color retrieval SOP process<br/>         Prepare spray out panel to verify color match<br/>         Adjust booth temperature, if needed</p>   |
| 2 |    | <p><b>Mix Color</b></p> <p>Mix Cromax® EZ Base Coat color and 20% Cromax® EZ 240 Reducer</p>  |
| 3 |    | <p><b>Mix ChromaSystem™ Midcoat Base 11000S™</b></p> <ul style="list-style-type: none"> <li>• 1 part ChromaSystem™ Midcoat Base 11000S™</li> <li>• 1 part ChromaSystem™ Midcoat Reducer</li> <li>• ChromaSystem™ Clear Activator 1 oz. per RT S Qt (required)</li> </ul> <p>Refer to TDS for additional information</p>   |
| 4 |   | <p><b>Clean</b></p> <p>Clean with Axalta Silicone Remover 200<br/>         Final clean with Axalta Silicone Remover 210 or 220 Low VOC</p>  |
| 5 |  | <p><b>Apply EZ Ground Coat Color</b></p> <p>Apply 2-3 medium coats or until hiding and color match are achieved</p> <ul style="list-style-type: none"> <li>• Recommended gun distance is 6-8 inches and 75% overlap</li> </ul> <p>Flash dry to a matte finish between each coat<br/>         Apply and blend EZ Base Coat per Blending SOP or 2-Stage SOP</p>   |
| 6 |  | <p><b>Apply Midcoat Base 11000S™</b></p> <p>Apply a tack coat over the entire repair area and allow to flash approximately 1 minute<br/>         Apply the first coat of ChromaSystem™ Midcoat over the blended basecoat with 6-8 inch gun distance<br/>         Extend each coat until color match, determined by let-down panel, is achieved<br/>         Flash 3-5 minutes between coats (no stringing)</p>          |
| 7 |  | <p><b>Dry Process</b></p> <p>Air dry</p> <ul style="list-style-type: none"> <li>• Flash before clearcoat: 15-20 minutes</li> <li>• Flash before tape: 20-30 minutes</li> <li>• Flash before two-toning: 20-30 minutes</li> <li>• Max allowable dry before clearcoat: 24 hours</li> </ul> <p><b>Tips for Success</b><br/>         The base color should dry to a dull finish before application of Cromax clearcoat.</p> |
| 8 |  | <p><b>Apply Clearcoat</b></p> <p>For most repairs:</p> <ul style="list-style-type: none"> <li>• Apply 2 coats of clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS</li> </ul>  |