

nason[®]XL

National Rule Product System

VALUE THAT LASTS



AN AXALTA COATING SYSTEMS BRAND

Nason[®]XL

National Rule

Nason[®]XL is a National Rule product system that is designed to provide long-lasting, collision-quality finishes at a price that fits any budget. The user-friendly refinish system can tackle all types of repairs with the fewest number of products and is easy to use with simple mix ratios and wide range application. With a compact line of products and color tools designed to help you achieve OEM color match, look no further than NasonXL for value that lasts.





Collision-Quality Color Match

Nason[®]XL products are fast and easy to apply for a long-lasting, collision-quality finish. Achieving an accurate color match to thousands of vehicles with our basecoat color system has never been easier.

Compact System

With a compact system of primers, sealers, basecoats and clearcoats, the NasonXL National Rule product line is sure to have a paint solution for all your collision repair needs.

User-Friendly Application

NasonXL products are straightforward to use with simple mix ratios and can be used in a wide range of applications.



DTM Primer

A direct-to-metal primer designed to offer excellent corrosion protection on bare metal and OEM substrates.

VOC: 4.8 lbs/gal

Undercoat	Activator
431-22 DTM Grey Primer	445-10 Super Fast Activator 445-11 Fast Activator 445-12 Standard Activator



Primer Surfacer

A two-component high-build primer filler formulated with fast dry times and excellent sanding characteristics.

VOC: 4.46 lbs/gal

Undercoat	Activator	Reducer
431-40 Primer Surfacer	445-10 Super Fast Activator 445-11 Fast Activator 445-12 Standard Activator	447-65 65°F Reducer 447-75 75°F Reducer 447-85 85°F Reducer



Urethane Sealer

White, grey and dark grey non-sanding urethane sealers designed to increase intercoat adhesion while providing a uniform ground coat over repairs.

VOC: 4.6 lbs/gal

Undercoat	Activator
431-90 White Urethane Sealer 431-93 Grey Urethane Sealer 431-97 Dark Grey Urethane Sealer	445-10 Super Fast Activator 445-11 Fast Activator 445-12 Standard Activator

Basecoat



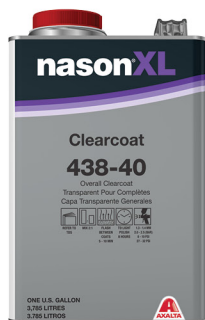
NasonXL Basecoat

A basecoat system formulated with a quality range of light-fast pigments to meet OEM color standards with good coverage and ease of application.

VOC: 6.5 lbs/gal

Basecoat	Reducer
NasonXL Basecoat	447-65 65°F Reducer 447-75 75°F Reducer 447-85 85°F Reducer

Clearcoats



Overall Clearcoat

A two-component high-build clearcoat designed to provide excellent gloss and flow characteristics, specifically designed for complete resprays and panel repairs.

VOC: 4.2 lbs/gal

Clearcoat	Activator
438-40 Overall Clearcoat	445-10 Super Fast Activator 445-11 Fast Activator 445-12 Standard Activator 445-13 Slow Activator



Panel Clearcoat

A two-component high-build, medium-solids clearcoat formulated with quick dry and excellent gloss and flow characteristics.

VOC: 4.3 lbs/gal

Clearcoat	Activator
438-22 Panel Clearcoat	445-10 Super Fast Activator 445-11 Fast Activator 445-12 Standard Activator 445-13 Slow Activator

NasonXL National Rule Color Tools



Professional Color Selector

Sprayed fan decks chromatically organized make it quick and easy to find color within color families.

Part number: 3-NA460



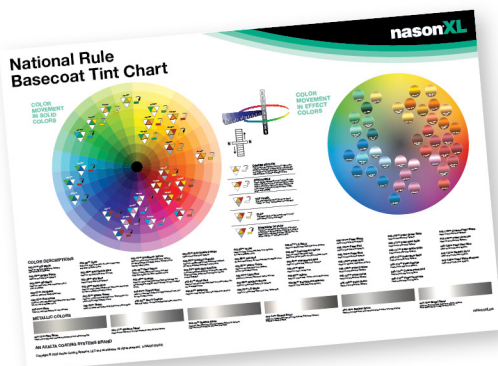
Color Choice® Software

Color Choice provides an extensive library of 50,000+ color formulas with monthly updates for new and updated colors.



Acquire® Color Compact Spectrophotometer

When paired with Color Choice, the Acquire Color Compact Spectrophotometer reads color and helps find the most accurate color formula.



Color Movement Chart

Color movement charts provide visual tips on how to use toners to move color in the right direction, if necessary.

Part number: 3-NA520

Additional Color Tools



VINdicator*

VINdicator is Axalta's exclusive color retrieval tool designed to help customers easily and efficiently select the right color formula using the Vehicle Identification Number (VIN). When used exclusively with ColorNet, VINdicator offers a simple alternative to other formula-retrieval options to assist customers in choosing the right formula when multiple variants exist for a given color.

*VINdicator is only offered when used exclusively with ColorNet.

Marketing and Support Materials

National Rule Product System

Product	Color	Application	Part	Formula	Application	Color	Part
Clear Coat	4.0 VOC	437-22 2704 Gray Primer	4 Parts	HSXJ, 7-4 P53	1-3 Single Coats	5-10 Minutes	As Dry 877F (87°C) 100 Coat
		437-22 2704 Super Primer	4 Parts	HSXJ, 7-4 P53	1-3 Single Coats	5-10 Minutes	As Dry 877F (87°C) 100 Coat
		437-22 2704 Super Primer	4 Parts	HSXJ, 7-4 P53	1-3 Single Coats	5-10 Minutes	As Dry 877F (87°C) 100 Coat
Primer	4.0 VOC	437-22 2704 Super Primer	4 Parts	HSXJ, 7-4 P53	1-3 Single Coats	5-10 Minutes	As Dry 877F (87°C) 100 Coat
		437-22 2704 Super Primer	4 Parts	HSXJ, 7-4 P53	1-3 Single Coats	5-10 Minutes	As Dry 877F (87°C) 100 Coat
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NasonXL Equipment ID Kit (Part# 3-NA530)
 Kit de identificación de equipo NasonXL (Pieza n.º 3-NA530)

This Equipment ID Kit contains:
 (2) - 2" x 9" NasonXL logo decals
 (2) - Conexiones con el logo de NasonXL de 2" x 9"

- 3-NA515 Product Brochure
- 3-NA516 Counter Mat
- 3-NA517 Product Wall Chart
- 3-NA518 Pocket Guide
- 3-NA519 Warranty Agreement
- 3-NA530 Equipment ID Kit

Product technical data sheets and Safety Data Sheets (SDS) can be viewed and downloaded from nasonxl.us.

Customer Confidence

Owners Warranty Agreement

Refinisher's File Copy NasonXL Paint Warranty

Paint Warranty

We stand behind our products with a Paint Warranty ensuring our customers' trust and confidence in our products.

1.855.6.AXALTA
nasonxl.us

