Hot PinStripe Efx™

GENERAL

DESCRIPTION
Hot PinStripe Efx™ are high performance striping colors providing exceptional coverage, gloss and clearcoat compatibility with trouble-free application and excellent brushability. They deliver superior results in solid and metallic colors.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.

MIXING

COMPONENTS
HHM-6501™ White
HHM-6502™ Medium Gray
HHM-6503™ Black
HHM-6504™ Primrose Yellow
HHM-6505™ Chrome Yellow
HHM-6506™ Imitation Gold
HHM-6507™ Orange
HHM-6508™ Royal Red
HHM-6509™ Maroon
HHM-6510™ Quintessential Purple
HHM-6511™ Magenta
HHM-6512™ Pro Purple
HHM-6513™ Lime Sherbert
HHM-6514™ Emerald Green
HHM-6515™ Teal
HHM-6516™ Blazer Blue
HHM-6517™ Fathom Blue
HHM-6518™ Tan
HHM-6519™ Silver Metallic
HHM-6520™ Gold Metallic
HHM-6521™ Brown
HHM-6522™ Tinting Clear
HHM-6523™ Teal Tease
HHM-6524™ Light Blue
HHM-6525™ Majestic Purple
HHM-6526™ Zenon Purple
HHM-6527™ Fire Red

MIX RATIO
Hot PinStripe Efx™ Colors must be activated. Activate only what you intend to use.

LOW VOC - METALLIC COLORS

Component | Volume
---|---
Hot PinStripe Efx™ color | 2
15309S™ Activator | 1
LE1275S™ Reducer | 10%

LOW VOC - SOLID COLORS

Component | Volume
---|---
Hot PinStripe Efx™ color | 2.5
15309S™ Activator | 1

NATIONAL RULE

Component | Volume
---|---
Hot PinStripe Efx™ color | 3
12305S™ Activator | 1

ADDITIVES

Accelerator: Not recommended
Fish Eye Eliminator: Not recommended
Flex Additive: Not recommended
Retarder: Not recommended
Tips for Success
Hot PinStripe Efx™ may be mixed together to create custom colors

POT LIFE
2-3 hours at 70°F (21°C) when activated

TINTING
Colors can be mixed to create custom colors. Solid colors can be mixed with metallics.

APPLICATION

SURFACES
Properly prepped OEM finishes (if not clearing over Hot PinStripe Efx™)
Properly sanded and prepped OEM finishes (if clearing over Hot PinStripe Efx™)
Properly sanded and prepped Hot Hues™ Custom Finish Basecoat Colors

SURFACE PREPARATION
Clean OEM surfaces with Cromax® Final Kleen wax and grease remover or allow basecoat to dry 15-30 minutes prior to striping. For overall clear over an OEM or clearcoated surface, sand with 1000 grit before striping.

APPLICATION
Apply using pinstriping sword brushes and lettering quills. If not being cleared, product should be striped on dark, gloss surface for full effect. Flash 5-10 minutes between coats.

CLEAN UP
Clean brushes immediately after use with Cromax® 105™, then oil brushes with brush oil or Neatsfoot oil to preserve hair. Note: Clean brushes thoroughly with Cromax® 105™ before each use.

DRI Y TIMES

AIR DRY
70°F (21°C) activated 15-20 minutes
Flash before clearcoat 15-20 minutes

PHYSICAL PROPERTIES
All Values Ready To Spray

<table>
<thead>
<tr>
<th></th>
<th>Metallic 2:1:10%</th>
<th>Solid 2.5:1</th>
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<tbody>
<tr>
<td>Max. VOC (LE):</td>
<td>287 g/L (2.4 lbs./gal)</td>
<td>313 g/L (2.6 lbs./gal)</td>
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<tr>
<td>Max. VOC (AP):</td>
<td>247 g/L (2.1 lbs./gal)</td>
<td>291 g/L (2.4 lbs./gal)</td>
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<td>Avg. Gallon Weight:</td>
<td>1186 g/L (9.89 lbs./gal)</td>
<td>1188 g/L (9.91 lbs./gal)</td>
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<tr>
<td>Avg. Weight % Volatiles:</td>
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<td>30.0%</td>
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<tr>
<td>Avg. Weight % Water:</td>
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<td>0.0%</td>
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<tr>
<td>Avg. Weight % Exempt Solvent:</td>
<td>13.4%</td>
<td>5.5%</td>
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<td>Avg. Volume % Water:</td>
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<tr>
<td>Avg. Volume % Exempt Solvent:</td>
<td>14.2%</td>
<td>7.1%</td>
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<table>
<thead>
<tr>
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<th>National Rule 3:1</th>
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<tr>
<td>Max. VOC (LE):</td>
<td>396 g/L (3.3 lbs./gal)</td>
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<tr>
<td>Max. VOC (AP):</td>
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<td>Avg. Gallon Weight:</td>
<td>1170 g/L (9.76 lbs./gal)</td>
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<td>Avg. Weight % Volatiles:</td>
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<td>Avg. Weight % Water:</td>
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<tr>
<td>Avg. Weight % Exempt Solvent:</td>
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<tr>
<td>Avg. Volume % Exempt Solvent:</td>
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Flash Point: See MSDS/SDS
VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Revised: February 2015