

Technical Information Sheet

ALESTA AR400*

Number: *HFR628B2*

Name: AR400 Groovy Red Alesta Group Code: SD20100000316 March 25, 2020 Type: HAA Polyester

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.3 ± 0.05			
	Theoretical Coverage	148 ft2/lb/mil			
ASTM D3451-92, 13	Mass Loss During Cure	ing Cure < 1%			
	Recommended Shelf Life:	12Months @ 75°F			

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	20-30
DPC TM 10.219	PCI Powder Smoothness	7
ASTM D2454-95	Overbake Resistance, Time	100%
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Direct Impact, Gardner	30 in/lbs
ASTM D3359-97	Adhesion, Cross Hatch	5B Pass
ASTM D522-93a	Flexibility, Mandrel	1/8 in. dia., no fracture
ASTM B117-97	Salt Spray	3000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized
AAMA 2604-05	High Performance Organic Coatings on Aluminum Extrusions	Passed

APPLICATION

Electrostatic Spray, Cold Substrate: Aluminum Pretreatment: Chrome Phosphate CURE SCHEDULE:

(Time at substrate temperature) 10 Minutes @ 400°F

FILM THICKNESS: 2.5-3.5 Mils

Prepared 7/6/2020

Recommended for use in architectural applications such as window frames, cladding, shopfronts and other products where enhanced levels of exterior weatherability are required. This product meets requirements for AAMA 2604 as per the American Architectural as per the American Architectural Manufactures Association and is based on proven polyester technology used globally in architectural market. The metallic component of this product is incorporated into the powder, vastly improving application and reclaim behavior when compared to traditional metallic coating powders. This product needs to be applied at higher film thickness to ensure full coverage and therefore color homogeneity.

ROHS

9800 Genard Rd.	Houston, TX 77041-7624	1-800-247-3886	fax: 713-939-4027	(Santa)	
4130 Lyman Dr.	Hilliard, OH 43026-1213	1-800-667-9610	fax: 614-771-4139	TOUGH	ISO 9001:2015

WARRANTY POLICY: Seller certifies that all coatings delivered to Customer in unopened factory filled containers meet all pertinent quality standards presented in its current published literature. Since matters of surface preparation, application procedures, curring procedures and other local factors that affect coating performance are beyond Seller's control, Seller assumes no liability for coating failure other than to supply replacement material for a coating material proven to be defective. Customer will determine suitability of this product for its use and thereby assume all risks and liabilities in connection therewith. Seller will not be liable for any injuries, damages or other losses derived, directly or indirectly, from or as a consequence of Customer's use of the product. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, RELATING TO ITS PRODUCTS AND THEIR APPLICATION, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSES.





Technical Information Sheet

ALESTA AR400*

Number: HFR628B2

Name: AR400 Groovy Red

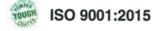
Alesta Group Code: SD20100000316

<u>March 25, 2020</u>

Type: HAA Polyester

Axalta does not intentionally add any RoHS restricted substances to this product, and the product is in conformity with the essential requirements of the following directives of the European Parliament and of the Council: Directive 2015/863; Directive 2011/65/EU; Directive 2002/65/EU; and, Directive 2003/11/EU.

9800 Genard Rd. Houston, TX 77041-7624 4130 Lyman Dr. Hilliard, OH 43026-1213 1-800-247-3886 fax: 713-939-4027 1-800-667-9610 fax: 614-771-4139



WARRANTY POLICY: Seller certifies that all coatings delivered to Customer in unopened factory filled containers meet all pertinent quality standards presented in its current published literature. Since matters of surface preparation, application procedures, curing procedures and other local factors that affect coating performance are beyond Seller's control, Seller assumes no liability for coating failure other than to supply replacement material for a coating material proven to be defective. Customer will determine suitability of this product for its use and thereby assume all risks and liabilities in connection therewith. Seller will not be liable for any injuries, damages or other losses derived, directly or indirectly, from or as a consequence of Customer's use of the product. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, RELATING TO ITS PRODUCTS AND THEIR APPLICATION, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSES.

