



Ford Approved Paint Systems NA




	US National Rule Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	VariPrime® 615S™ Self-Etching Primer 25X0S LF Epoxy DTM Primer/Sealer
Primer / Sealer	ChromaPremier® 424X0S Sealer
	ChromaPremier® Pro 444X0S Sealer
	ChromaBase® “4 to 1” 77X0S Urethane Sealer
	ChromaBase® “4 to 1” 770XS Urethane Primer Filler
Base Coat	ChromaPremier® Base Coat
	ChromaBase® Base Coat
	Cromax® Pro Base Coat
Clear Coat	ChromaPremier® 72200S™ Productive Clearcoat
	ChromaPremier® 72500S™ Premium Appearance Clearcoat
	ChromaBase® “4 to 1” G2-7779S™ Panel & Overall Clearcoat
	ChromaClear® G2-4700S™ Ultra-Productive Air Dry Clearcoat
	ChromaClear® G2-4500S™ Ultra-Productive Baking Clearcoat
	ChromaPremier® Pro 74500S™ Productive Clearcoat
Matte Clear	2363S™ Matting Agent (added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	22880S™ Low VOC Etch Primer
	Cromax® V-2940S LF DTM Epoxy DTM Primer
Primer / Sealer	Cromax® Premier LE LE340XS Urethane Primer Filler
	Cromax® Premier LE LE34X0S Urethane Primer Sealer
Base Coat	Cromax® Pro Base Coat
Clear Coat	Cromax® LE LE5100S™ Multi-Panel Clearcoat
	Cromax® Premier LE LE8300S™ Productive Clearcoat
	Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat
	2363S™ Matting Agent (added to CARB Clear)

Please refer to the most current technical data for each product for product mixing, components and use at www.axaltacs.com.

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	US National Rule Compliant Options System for Flexible Substrates
Adhesion Promoter	Plas-Stick® 2330S™ Adhesion Promoter
Primer / Sealer	ChromaBase® “4 to 1” 77X0S Urethane Sealer plus Plas-Stick® 2350S™ Flexible Additive
Base Coat	ChromaPremier® Base Coat
	ChromaBase® Base Coat
	Cromax® Pro Base Coat
Clear Coat plus Plas-Stick® 2350S™ Flexible Additive	ChromaPremier® 72200S™ Productive Clear
	ChromaPremier® 72500S™ Premium Appearance Clear
	ChromaBase® “4 to 1” G2-7779S™ Panel & Overall Clearcoat
	ChromaClear® G2-4700S™ Ultra-Productive Air Dry Clearcoat
	ChromaClear® G2-4500S™ Ultra-Productive Baking Clearcoat
	ChromaPremier® Pro 74500S™ Productive Clearcoat
Matte Clear	2363S™ Matting Agent (added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Flexible Substrates
Adhesion Promoter	Plas-Stick® 2332S™ Adhesion Promoter
Primer / Sealer	Cromax® LE LE30X0S 2K Sealer
	Cromax® Premier LE LE340XS Urethane Primer Filler plus Plas-Stick® V-2350S™ Flexible Additive
	Cromax® Premier LE LE34X0S Urethane Sealer plus Plas-Stick® V-2350S™ Flexible Additive
Base Coat	Cromax® Pro Base Coat
Clear Coat plus Plas-Stick® V-2350S™ Flexible Additive	Cromax® LE LE5100S™ Multi-Panel Clearcoat
	Cromax® Premier LE LE8300S™ Productive Clearcoat
	Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat
Matte Clear	2363S™ Matting Agent(Added to CARB Clear)

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	US National Rule Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Standex® Etching Adhesion Primer - 16167
	Standex® 1K Primer Filler (Light Gray) - 16134/16228
Primer / Sealer	Standex® 2K Nonstop Primer Filler-15331/16153/16154
	Standex® 2K HS System Filler - 15161/16170
	Standex® PF Filler - 16220/16221
	Standex® PF Sealer - 16222/16223
Basecoat	Standex® Basecoat
	Standoblue® Basecoat
Clear Coat	Standocryl® 2K HS Clear - 14580
	Standocryl® 2K Premium Clear - 16252
	Standocryl® 2K Clear 15-60 PLUS - 16198
Matt Clear	Standex® 2K Special Matt - 16205 (Added to NR Clear)
	Standex® 2K Matting Agent MIX 607 - 16230 (Added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Standex® Low VOC Etching Adhesion Primer - 16189
	Standex® 1K Primer Filler Light Gray - 16228
Primer / Sealer	Standex® PF Filler - 16220/16221
	Standex® PF Sealer - 16222/16223
Basecoat	Standoblue® Basecoat
Clear Coat	Standocryl® Clear PFC 20 - 16211/16217
	Standocryl® Clear PFC 30 - 16216
Matt Clear	Standex® 2K Matting Agent MIX 607 - 16230 (Added to CARB Clear)

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Ford Approved Paint Systems NA



	US National Rule Compliant Options System for Flexible Substrates
Adhesion Promoter	Standoflex® Plastic Primer Silver - 12065
	Standex® Standoflex® 1K Polyolefin Adhesion Promoter - 14408
	Standoflex® 2K Plastic Primer Surfacer - 11816
	Standex® PF Sealer - 16222/16223 + PF Plastic Adhesion Agent - 16234
Primer / Sealer + Standex® 2K Plasticiser - 15260	Standex® 2K Nonstop Primer Filler-15331/16153/16154
	Standex® 2K HS System Filler - 15161/16170
	Standex® PF Filler - 16220/16221
	Standex® PF Sealer - 16222/16223
Basecoat	Standex® Basecoat
	Standoblue® Basecoat
Clear Coat + Standox® 2K Plasticiser - 15260	Standocryl® 2K HS Clear - 14580
	Standocryl® 2K Premium Clear - 16252
	Standocryl® 2K Clear 15-60 PLUS - 16198
Matt Clear	Standex® 2K Special Matt - 16205 (Added to NR Clear)
	Standex® 2K Matting Agent MIX 607 - 16230 (Added to NR Clear)

	California Air Resources Board SCM Compliant Options System for Flexible Substrates
Adhesion Promoter	Standoflex® 1K Plastic Adhesion Primer - 16227
	Standex® Standoflex® 1K Polyolefin Adhesion Promoter - 14408
Primer / Sealer + Standex® 2K Plasticiser - 15260	Standex® PF Filler - 16220/16221
Basecoat	Standoblue® Basecoat
Clear Coat + Standox® 2K Plasticiser – 15260	Standocryl® Clear PFC 20 - 16211/16217
	Standocryl® Clear PFC 30 - 16216
Matt Clear	Standex® 2K Matting Agent MIX 607 - 16230 (Added to CARB Clear)

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	US National Rule Compliant Options System for Rigid Substrates (Steel and Aluminum)	
	Pretreatment	Priomat® Wash Primer 4075 Priomat® 1K Primer Surfacer 4085 - Dark and Light Gray
Primer/ Sealer	Permasolid® HS Vario Surfacer 8590 Gray	
	Permasolid® HS Premium Surfacer 5310 Dark and Light Gray	
	Permasolid® Spectro Sealer 5450*	
Base Coat	Permacron® Base Coat Series 293/295	
	Permahyd® Hi-TEC Base Coat 480	
Clear Coat	Permacron® MS Express Clear Coat 8046	
	Permasolid® HS Optimum Clear Coat 8600	
	Permasolid® HS Clear Coat 8035	
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to NR Clear)	

	California Air Resources Board SCM Compliant Options System for Rigid Substrates (Steel and Aluminum)	
	Pretreatment	Priomat® 5.5 Wash Primer 4055 Gray Priomat® 1K Primer Surfacer 4085 – Dark and Light Gray (Aerosol)
Primer / Sealer	Permasolid® 2.1 Surfacer 5157 Dark Gray and White	
	Permasolid® Spectro Sealer 5450*	
Base Coat	Permahyd® Hi-TEC Base Coat 480	
Clear Coat	Permasolid® Low VOC Clear Coat 8096	
	Permasolid® Low VOC Clear Coat 8098	
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to CARB Clear)	


*Black, Blue, Green, Red, White, and Yellow

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Ford Approved Paint Systems NA



	US National Rule Compliant Options System for Flexible Substrates
Adhesion Promoter	Priomat® Elastic Primer 3304 Transparent
	Priomat® 1K Elastic Polyolefin Adhesion Promoter 3304 (Aerosol)
	Permacron® 1:1 Elastic Primer Surfacer 3300 Black and Gray
	Permasolid® Spectro Sealer 5450* + Permasolid® Elastic Adhesion Additive 3303
Primer / Sealer plus Permasolid® Elastic Additive 9050	Permasolid® HS Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310 - Dark and Light Gray
	Permasolid® Spectro Sealer 5450*
Base Coat	Permacron® Base Coat Series 293/295
	Permahyd® Hi-TEC Base Coat 480
Clear Coat plus Permasolid® Elastic Additive 9050	Permacron® MS Express Clear Coat 8046
	Permasolid® HS Optimum Clear Coat 8600
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Flexible Substrates
Adhesion Promoter	Priomat® Elastic Primer 4190
	Permasolid® Elastic Adhesion Promoter 3302 Black and White + Permasolid® Elastic Adhesion Additive 3303
	Priomat® 1K Elastic Polyolefin Adhesion Promoter 3304 (Aerosol)
Primer / Sealer plus Permasolid® Elastic Additive 9050	Permasolid® 2.1 Surfacer 5157 Dark Gray and White
	Permasolid® Spectro Sealer 5450*
Base Coat	Permahyd® Hi-TEC Base Coat 480
Clear Coat plus Permasolid® Elastic Additive 9050	Permasolid® Low VOC Clear Coat 8096
	Permasolid® Low VOC Clear Coat 8098
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to CARB Clear)


*Black, Blue, Green, Red, White, and Yellow

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Ford Approved Paint Systems EU / Asia




	Non-Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Etching Primer 635R
	42R/44R/46R 1K QuickPrime
Primer / Sealer	LE 2001/2004/2007 Low Emission Primer Plus
	Cromax [®] Pro Surfacer PS106X
Base Coat	Centari [®] 600 Basecoat
	Centari [®] 6000 Basecoat
	Cromax [®] Pro Base Coat
Clear Coat	G2-4700S Productive Clear
	G2-4500S Productive Clear
	3700S Ultra ProductiveChroma-Clear [®] HS
	3800S Ultra Chroma-Clear [®] HS
	Ultra Productive VOC Clear 3750 [™]
	Cromax Pro [®] Star Clear CC6600 [™]
Matte Clear	


	EU Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Etching Primer 635R
	Cromax [®] V-2940S LF DTM Epoxy DTM Primer
Primer / Sealer	Cromax [®] Premier LE LE340XS Urethane Primer Filler
	Cromax [®] Premier LE LE34X0S Urethane Primer Sealer
Base Coat	Cromax [®] Pro Base Coat
Clear Coat	3700S Ultra ProductiveChroma-Clear [®] HS
	3800S Ultra Chroma-Clear [®] HS
	Ultra Productive VOC Clear 3750 [™]
	Cromax Pro [®] Star Clear CC6600 [™]
Matte Clear	

Please refer to the most current technical data for each product for product mixing, components and use at www.axaltacs.com.

Ford Approved Paint Systems EU / Asia




	Non-Regulated for Flexible Substrates
Adhesion Promoter	800R Plastic Adhesion Promoter
Primer / Sealer plus 805R Flexible Additive	LE 200X Low Emission Primer
	Cromax® Pro Surfacer PS106X
Base Coat	Centari® 600 Basecoat
	Centari® 6000 Basecoat
	Cromax® Pro Base Coat
Clear Coat plus V-2350™ Flexible Additive	G2-4700S Productive Clear
	G2-4500S Productive Clear
	3700S Ultra Productive Chroma-Clear® HS
	3800S Ultra Chroma-Clear® HS
	Ultra Productive VOC Clear 3750™
	Cromax Pro® Star Clear CC6600™
Matte Clear	


	EU Regulated for Flexible Substrates
Adhesion Promoter	800R Plastic Adhesion Promoter
Primer / Sealer plus 805R Flexible Additive	LE 200X Low Emission Primer
	Cromax® Pro Surfacer PS106X
Base Coat	Centari® 600 Basecoat
	Centari® 6000 Basecoat
	Cromax® Pro Base Coat
Clear Coat plus 805R Flexible Additive	3700S Ultra Productive Chroma-Clear® HS
	3800S Ultra Chroma-Clear® HS
	Ultra Productive VOC Clear 3750™
	Cromax Pro® Star Clear CC6600™
Matte Clear	

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Ford Approved Paint Systems EU / Asia




	Non-Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Standex® Etching Adhesion Primer
	Standex® 1K Primer Filler
Primer / Sealer	Standex® 2K Nonstop Primer Filler
	Standex® 2K HS System Filler
	Standex® VOC Xtra Filler
Basecoat	Standex® Basecoat
	Standohyd® Basecoat
	Standoblue® Basecoat
Clear Coat	Standocryl® 2K VOC High Pro Clear
	Standocryl® VOC Premium Clearcoat
	Standocryl® VOC Express Clear
	Standocryl® VOC Xtra Clear
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC Platinum Clear


	EU Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Standex® Etching Adhesion Primer
	Standex® 1K Primer Filler
Primer / Sealer	Standex® 2K Nonstop Primer Filler
	Standex® 2K HS System Filler
	Standex® VOC Xtra Filler
Basecoat	Standohyd® Basecoat
	Standoblue® Basecoat
Clearcoat	Standocryl® 2K VOC High Pro Clear
	Standocryl® VOC Premium Clearcoat
	Standocryl® VOC Express Clear
	Standocryl® VOC Xtra Clear
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC Platinum Clear

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Ford Approved Paint Systems EU / Asia




	Non-Regulated for Flexible Substrates
Adhesion Promoter	Standex® Plastic Primer
Primer / Sealer plus Elastic Additive	Standex® VOC System Filler
	Standex® VOC Xtra Filler
Basecoat	Standex® Basecoat
	Standohyd® Basecoat
	Standoblue® Basecoat
Clear Coat plus Elastic Additive	Standocryl® 2K VOC High Pro Clearcoat
	Standocryl® VOC Premium Clearcoat
	Standocryl® VOC Express Clear
	Standocryl® VOC Xtra Clear
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC Platinum Clear


	EU Regulated for Flexible Substrates
Adhesion Promoter	Standex® Plastic Primer
Primer / Sealer plus Elastic Additive	Standex® VOC System Filler
	Standex® VOC Xtra Filler
Basecoat	Standohyd® Basecoat
	Standoblue® Basecoat
Clear Coat plus Elastic Additive	Standocryl® 2K VOC High Pro Clearcoat
	Standocryl® VOC Premium Clearcoat
	Standocryl® VOC Express Clear
	Standocryl® VOC Xtra Clear
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC Platinum Clear

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Ford Approved Paint Systems EU




	Non-Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment	Priomat® Wash Primer 4075
	Priomat® 1K Primer Surfacer 4085 - Dark and Light Gray
Primer/ Sealer	Permasolid® Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310 Dark and Light Gray
	Permasolid® HS Performance Surfacer 5320
Base Coat	Permacron® Base Coat Series 293/295
	Permahyd® Base Coat Series 280/285
	Permahyd® Hi-TEC Base Coat
Clear Coat	Permasolid® HS Optimum Plus Clear Coat 8650
	Permasolid® HS Clear Coat 8055
	Permasolid® Fast Dry Clear Coat 8017
	Permasolid® HS Optimum Clear Coat 8600
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matting Component MA 110 (Added to Permasolid® HS Clear Coat 8030)


	EU Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment	Priomat® Wash Primer 4075
	Priomat® 1K Primer Surfacer 4085 – Dark and Light Gray
Primer / Sealer	Permasolid® Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310
	Permasolid® HS Performance Surfacer 5320
Base Coat	Permahyd® Base Coat Series 280/285
	Permahyd® Hi-TEC Base Coat
Clear Coat	Permasolid® HS Optimum Plus Clear Coat 8650
	Permasolid® HS Clear Coat 8055
	Permasolid® HS Optimum Clear Coat 8600
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matting Component MA 110 (Added to Permasolid® HS Clear Coat 8030)

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Ford Approved Paint Systems EU



	Non-Regulated for Flexible Substrates
Adhesion Promoter	Priomat[®] Elastic Primer 3304 Transparent
Primer/ Sealer + Permasolid[®] Elastic Additive 9050	Permasolid[®] Vario Surfacer 8590 Gray
	Permasolid[®] HS Premium Surfacer 5310 Dark and Light Gray
	Permasolid[®] HS Performance Surfacer 5320
Base Coat	Permacron[®] Base Coat Series 293/295
	Permahyd[®] Base Coat Series 280/285
	Permahyd[®] Hi-TEC Base Coat
Clear Coat + Permasolid[®] Elastic Additive 9050	Permasolid[®] HS Optimum Plus Clear Coat 8650
	Permasolid[®] HS Clear Coat 8055
	Permasolid[®] Fast Dry Clear Coat 8017
	Permasolid[®] HS Optimum Clear Coat 8600
	Permasolid[®] HS Clear Coat 8035
Matte Clear	Permasolid[®] Matting Component MA 110 (Added to Permasolid[®] HS Clear Coat 8030)

	EU Regulated for Flexible Substrates
Adhesion Promoter	Priomat[®] Elastic Primer 3304 Transparent
Primer / Sealer + Permasolid[®] Elastic Additive 9050	Permasolid[®] Vario Surfacer 8590 Gray
	Permasolid[®] HS Premium Surfacer 5310 Dark and Light Gray
	Permasolid[®] HS Performance Surfacer 5320
Base Coat	Permahyd[®] Base Coat Series 280/285
	Permahyd[®] Hi-TEC Base Coat
Clear Coat + Permasolid[®] Elastic Additive 9050	Permasolid[®] HS Optimum Plus Clear Coat 8650
	Permasolid[®] HS Clear Coat 8055
	Permasolid[®] HS Optimum Clear Coat 8600
	Permasolid[®] HS Clear Coat 8035
Matte Clear	Permasolid[®] Matting Component MA 110 (Added to Permasolid[®] HS Clear Coat 8030)

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