



# Alesta<sup>®</sup>

## The Global Color Collection

Architectural Powder Coatings



# Axalta has built a legacy of powder coatings expertise over 50 years.

Axalta powder coatings offer superb technology with benefits for many industrial applications. These products have earned a reputation for corrosion resistance and durability due to superior edge coverage, thick film build, and primerless application. Containing virtually no volatile organic compounds (VOCs) or targeted hazardous air pollutants (HAPs), powder coatings are designed to respond to environmental demands while meeting customer requirements. In addition, powder coatings are free from solvents and do

not leave traces of residual solvents in the coating film. Powder coatings also has good resistance to hydrolysis, and low oxygen and moisture transmission properties. Powder coatings comes ready to use, is easy to apply and requires minimal operator training. Over-sprayed material can be re-used, reducing waste. The combined considerations of cost, environmental acceptability, worker safety, and ease of use make powder coatings a bright choice for the finishing industry. Axalta has powder coatings manufacturing facilities in Asia, Europe, and the Americas.

The Global Color Collection from Alestia is designed to inspire architects and provide them the freedom to coordinate powder coated surfaces with the look and feel of a wide variety of building materials.



# Alesta®

- > A wide variety of aesthetically pleasing colors and surface textures
- > Meets AAMA, Qualicoat and GSB standards
- > Excellent weatherability, elasticity, impact and abrasion resistance
- > Ideal for hand railings, fencing, and residential aluminum extrusions

## Available in the following finishes:

Matte

Fine Texture

Semi-Gloss

High Gloss

## Highlights

- > Can be applied on aluminum or steel substrates
- > Uniform color between batches
- > High weather resistance and color retention
- > Environmentally responsible
- > Available globally





Forbidden City, Beijing China



**Broom yellow**  
RAL 1032



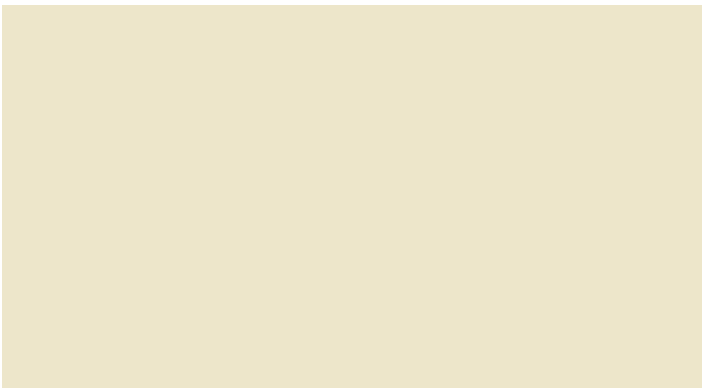
**Flame red**  
RAL 3000



**Purple red**  
RAL 3004



**Oxide red**  
RAL 3009



**Oyster white**  
RAL 1013



**Grey beige**  
RAL 1019



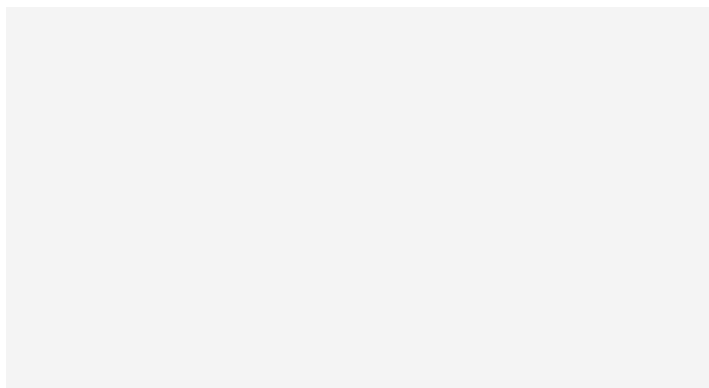
**Yellow green**  
RAL 6018



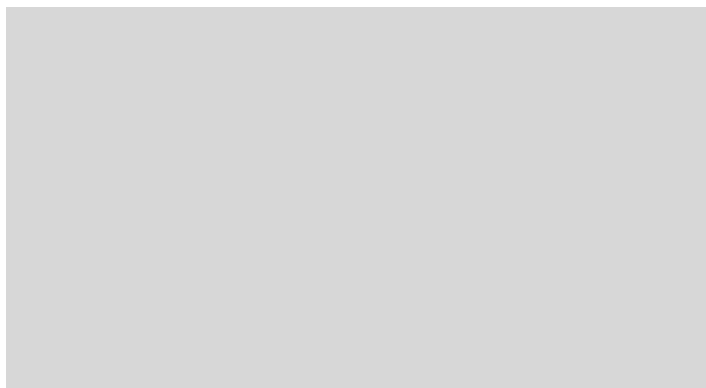
**Moss green**  
RAL 6005



*Mont Blanc, Chamonix France*



**Signal white**  
RAL 9003



**Light grey**  
RAL 7035



**Sky blue**  
RAL 5015



**Ultramarine blue**  
RAL 5002



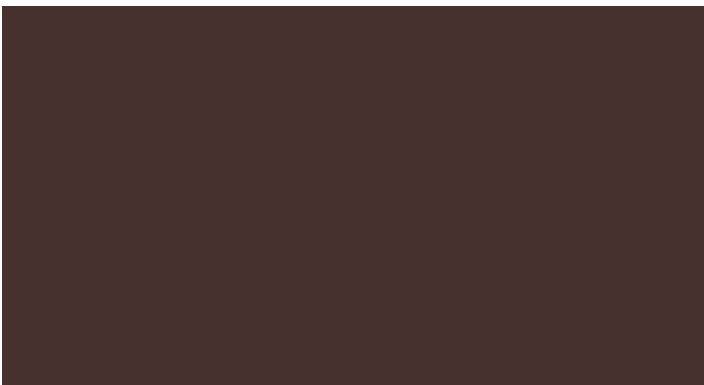
*Ancient mayan pyramid, Chichen Itza Mexico*



**White aluminium**  
RAL 9006



**Dusty grey**  
RAL 8017



**Chocolate brown**  
RAL 8017



**Jet black**  
RAL 9005

**Axalta Coating Systems**

[www.alestapowder.com](http://www.alestapowder.com)

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